

Subcontracting Risks in Electronics Manufacturing Industry in China

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Introduction

Companies are especially tempted by vast markets and low labor costs of China.

Research Question:

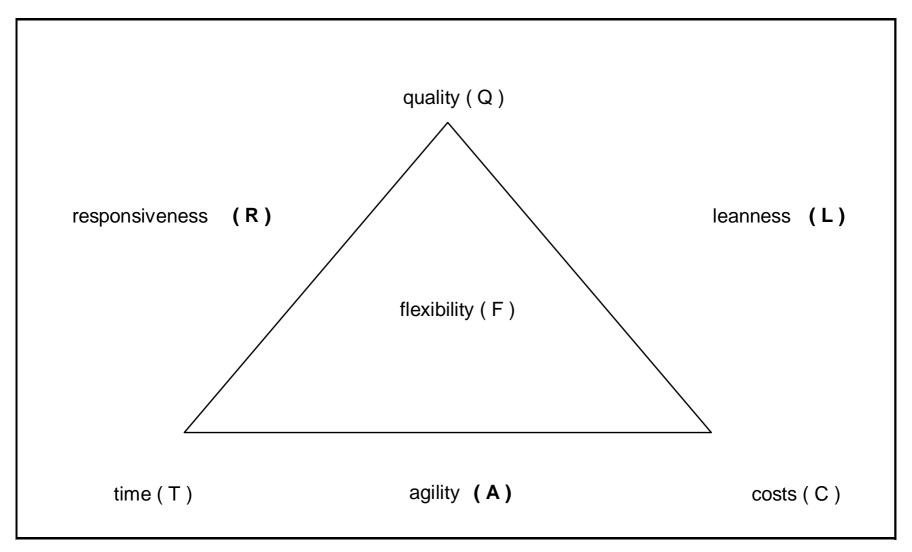
What are the most significant **risks** with Chinese subcontractors as well as the **criteria for selecting** subcontractors?



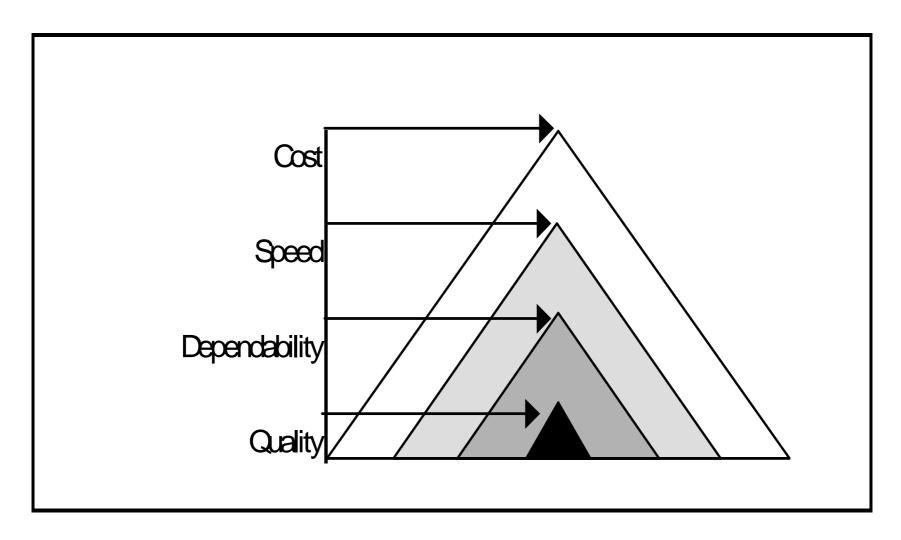
Risks

- Company has to *learn to live with* certain amount of uncertainty, i.e. *risks*
- Since companies are part of *complex networks*, risk analysis and proper partner selection are important procedures *for securing the company's competitive position*.





RAL-concept



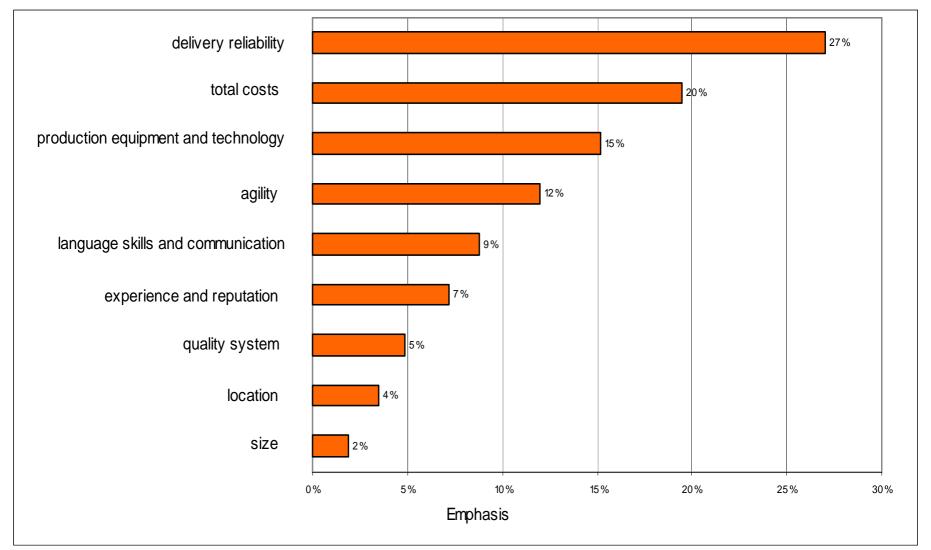
Sand cone model

Methodology

- AHP questionnaire form
- They are compared in pairs with respect to each element

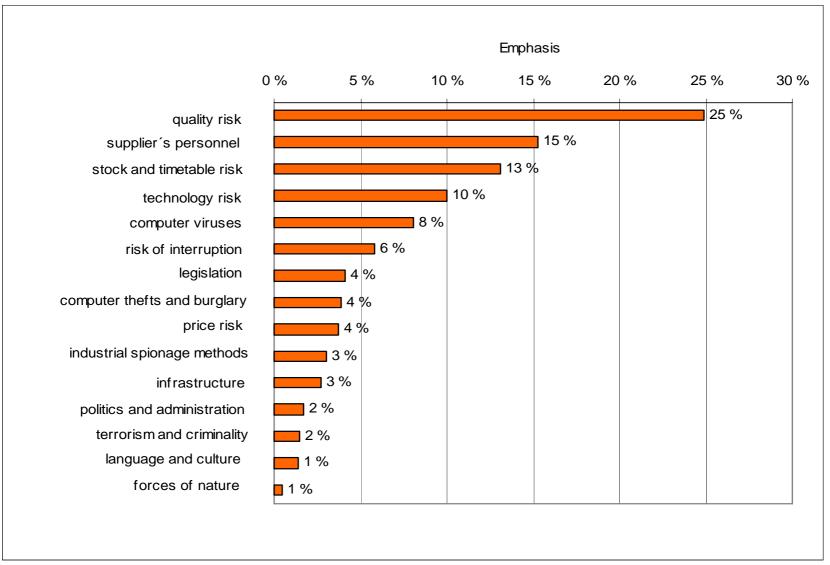
| А | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | В |
|----------------------------|-----|---|---|---|----|----|------|-----|----|------|------|-----|------|-----|---|---|----|---------------------|
| (A importar | ıt) | | | | (A | ar | nd E | 3 e | qu | ally | / ir | npo | orta | ant |) | | (E | important) |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| 1. Main criteria questions | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| Customer focus | 9 | 8 | 7 | 6 | 5 | 4 | З | 2 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | Costs |
| Customer focus | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | Quality |
| Customer focus | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | Flexibility |
| Customer focus | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | Delivery promptness |
| Costs | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 2 | З | 4 | 5 | 6 | 7 | 8 | 9 | Quality |
| Costs | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | | _ | Flexibility |
| Costs | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | Delivery promptness |
| Quality | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | _ | Flexibility |
| Quality | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 2 | | | | 6 | 7 | | | Delivery promptness |
| Flexibility | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | | Delivery promptness |





Most important factors for Chinese subcontractor selection





Most likely risks related to Chinese subcontractors



Open Opinions, examples

• "The Chinese supplier was given drawings and model pieces according to which they were supposed to manufacture prototypes. The supplier had to manufacture the same piece five times before it was close to what is was supposed to be."

• "When concensus is reached, everything works until next change."



Reliability of the Results

- In AHP the ICR value for *selection* of the important factors for Chinese subcontractor was 10 %, and ICR value for the most likely *risks* related to Chinese subcontractors was 13 %, both very acceptable (taking into account the quite small number of informants, 20)
- According to these ICR values, the results can be evaluated (internally) valid and trend-setting.



General conclusions

- Decision to go to China have to be based on reasonable facts and **thorough** evaluations.
- According to the opinions, poor language skills and lack of communication cause problems.
 Getting acquainted with Chinese culture is recommended.
- Emphasis has to be on long-term relationships based on mutual trust and win-to-win benefits.